
Water quality and rainbow trout performance in a Danish Model Farm recirculating system: Comparison with a flow through system

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Abstract:

The objective was to compare water quality and fish growth and mortality in a pilot scale recirculating system (RS) and a control tank in flow through system (FTS). The RS was designed after the Danish Model Trout Farm and operated with a make up water renewal rate of 9 m³ per kg of fish produced. RS water quality did not decrease significantly with water flow rate decrease in the RS. During the experiment, the RS water treatment system presented solids removal efficiency of 59.6 ± 27.7% d⁻¹, ammonia oxidation of 45 ± 32 g m⁻³ d⁻¹, oxygenation yield of 392 ± 132 g of O₂ kWh⁻¹ and CO₂ degassing of 23.3 ± 11.9% pass⁻¹. In the RS, nitrite concentration was 0.15 ± 0.07 mg l⁻¹, close to the toxicity threshold; a N₂ supersaturation phenomenon was measured, probably due to the air injection depth. The biofilter and sedimentation area management has to be improved to avoid organic matter decomposition and release of dissolved elements. Even if no N₂ over-saturation apparent effect on fish performance and aspect were detected, the airlift depth has to be modified in the case of industrial development of the RS. Some improvements of the water treatment system, especially on the airlift and sedimentation area, are suggested.

Concerning fish growth, no significant differences were observed between the RS and the FTS. No pathologies were detected and cumulative mortality rates (0.1%) were similar to the farm's usual data. There were no significant effects of water flow rate decrease in the RS on fish performance and energy savings were recorded of 0.7 kWh kg⁻¹ of fish produced between RS₁ and RS₂. The global energy cost of the RS was 3.56 kWh kg⁻¹ of fish produced (0.107 € kg⁻¹ of fish produced). Even if the energy consumption of the water treatment system can be improved, the results confirm that recirculating system can be used for industrial trout on-growing, without fish performance deterioration.

Keywords: Recirculating system; Trout; Performance; Treatment system; Flow rate; Water quality; Energy cost

1. Introduction

In view of the legislation and sustainable development practices, fish farms are today confronted with water reduction and waste treatment questions. Some aquaculture rearing systems, called recirculating systems, can be associated with a treatment loop, for water reuse or water treatment before release. In those systems, the make up water needs, about $1 \text{ m}^3 \text{ kg}^{-1}$ of feed, are 100 times lower than in the traditional flow through systems (Mac Millan, 1992; Blancheton *et al.*, 2007). Consequently, the waste flow rate is proportionally decreased, making waste treatment easier (Pagand, 1999; Blancheton, 2000; Léonard, 2000; Goldberg *et al.*, 2001).

Recirculating systems include a number of treatment unit operations depending on the degree of water reuse, the economics and the water quality requirements which mainly depend on the fish species and size (Blancheton *et al.*, 2007). Classically, the recirculating system treatment area is a combination of solid removal (mechanical filtration, decantation), gas control (oxygen supply, CO_2 degassing) and biological processes (ammonia nitrification by biofilter, disinfection by UV). In recirculating systems under aerobic conditions, the biological filter oxidises ammonia into nitrites and nitrates. Control of the physicochemical parameters is one of the advantages of the recirculating systems (Heinen *et al.*, 1996). A combination of water quality factors such as dissolved O_2 (Wajsbrot *et al.*, 1991; Foss *et al.*, 2003), salinity (Alabaster *et al.*, 1979; Sampaio *et al.*, 2002), nitrite (Lemarié *et al.*, 2004) CO_2 (Randall and Wright, 1989) and ammonia may cause fish health problems. On the contrary, fish can withstand large nitrate concentrations. Trout growth is affected by concentrations above $180 \text{ mg NO}_3\text{-N l}^{-1}$ (Berka *et al.*, 1981) and for other species, the maximum reported concentrations are about $500 \text{ mg NO}_3\text{-N l}^{-1}$ (Otte and Rosenthal, 1979; Honda *et al.*, 1993) and sometimes over $1000 \text{ mg NO}_3\text{-N l}^{-1}$ (Colt, 2006).

Cost-effective salmonid recirculating systems have been developed over recent years (Summerfelt, 2006). Semi-closed systems for trout ongrowing were developed in Denmark some years ago when the Danish water legislation enforced strict measures on water consumption and waste discharge. Today, more than 10 % of the Danish trout production is produced in such farms. The Danish recirculating farms, working with 10 m^3 of make up water per kg of feed distributed present a simplified water treatment system with relatively low energy consumption. They are comprised of several raceway tanks divided into 30 m long rearing units and a centralised water treatment area. Each rearing unit includes an airlift pump system for water circulation and gas exchange (Mozes *et al.*, 2002) and a solid removal system at the end of the rearing unit. The principle utilises fast water circulation in Foster-Lucas tanks, corresponding to 5 to 10 tank volumes per hour, compared to between 1 and 2 in flow through systems. The massive water flow circulation is generated by a low-head air driven pumping system (airlift), characterized by low energy requirements (Mozes *et al.*, 2002). Through each circulation into the airlift, oxygen is supplied and CO_2 is stripped. This offers energy savings due to a lower pumping head (10-15 cm) than the conventional pumping systems (3-4 m) (Mozes *et al.*, 2004). The solids removal system corresponds to a sedimentation area without fish, composed of cone settling systems (stoppers permit daily draining of the sludge, stored for valorisation as fertiliser). The farm's central water treatment system is comprised of a complementary solids removal system (mechanical drum or belt filtration) and a submerged biofilter (either moving or static bed, or a combination of both).

Although others authors have reported different recirculating systems for rainbow trout (Heinen and Hankins, 1996; Schuster and Stelz, 1998; Summerfelt *et al.*, 2004a; Davidson and Summerfelt, 2005; Jo *et al.*, 2006) and artic char (Summerfelt *et al.*, 2004b), rainbow trout in these Danish model trout farm recirculating systems has not yet been studied to a significant level. To define the system production limits and improve the design of new recirculating systems, a pilot scale system, based on the Danish principle, was set up in a French trout farm (Murgat, Beaufort, France), as a part of a regional program with the French water agency and IFREMER.

The first objective of our study was to document the operational aspects of the recirculating system, and quantify waste production. The second objective was to compare fish performance in the recirculating system with fish performance in a flow through system for a standard and constant stocking density.

2. Materials and methods

Water quality and rainbow trout (*Oncorhynchus mykiss*) performance in the recirculating system (RS) were compared during 200 days against the classical flow through system (FTS) in the same farm. Fish were kept at near a maximal density of 60 kg m⁻³. A comparison of fish performance and welfare at different stocking densities was also carried out to define the maximum carrying capacity of the recirculating system, as described in Roque d'orbcastel *et al.* (2009a).

2.1. Experimental rearing systems

The recirculating system (RS) was built in two existing raceways (75 m length, 6 m width, 0.8 m depth) and was divided into two areas (Fig.1): the rearing area presenting a variable length (rearing volume from 70 to 350 m³) and the water treatment area (volume of 127 m³) comprised of two airlift pumps, a sedimentation area and a moving bed filter.

The water flow circulation, aeration and CO₂ stripping are induced by the airlift pumps (4.20 m deep) equipped with a P.V.C rack air diffuser and fed with an air compressor. Parallel to this aeration system, pure oxygen diffuser was installed to be used only in case of emergency. Water flow circulation is controlled through frequency adjustment of the air compressor. For sedimentation, twelve settling cones are installed in the bottom of the tank, equipped with stoppers permitting daily draining. The collected particles are injected into the farm's sludge thickening system before storage for land application. The moving bed biofilter, filled at 52 % with polythene plastic media (800 m² m⁻³ of specific area), is set in permanent motion with an air compressor. The make up water is supplied by gravity, with a renewal flow rate fixed at 9 m³ kg⁻¹ of feed (corresponding to 4.5 l.s⁻¹ and 6.6 l.s⁻¹ for the studied period).

A flow through system (FTS) was used as a control tank. The FTS is one batch of the 4 concrete raceways situated in the second sector of the on-growing farm. The FTS receives the water coming from the first sector of the on-growing unit, entirely filtered (mechanical drum filtration) and reoxygenated with pure oxygen using a low head oxygenator. In the raceway, the oxygen concentration is continuously recorded with submerged probes, and surface aerators are triggered when the tank outlet concentration drops below 6 mg l⁻¹ (fixed by the farmer). Classically, the make up water renewal rate in the FTS varies according to natural fluctuations between 40 and 120 m³ kg⁻¹ of feed; during the experiment the average value in the FTS was 58 m³ kg⁻¹ of feed. During the experiment, the FTS volume varied according to commercial constraints of the farm, 45 m³ for the first period and 10 m³ for the second period.

2.2. Experimental rearing series

During the first period (called "RS₁"), the recirculating system was running under a maximal water flow rate recirculation and a maximal oxygen availability. During the second period (called "RS₂"), the water flow rate was reduced to find a compromise between energy savings by water flow rate decrease while maintaining correct fish performance. The water velocity was 8.2 ± 1.2 cm s⁻¹ during the RS₁ and 5.7 ± 0.2 cm s⁻¹ during the RS₂, 3 to 4 times higher than the water velocity of the FTS (2.2 ± 0.7 cm s⁻¹) (Table 1).

During RS₁ (from 08-23-2006 to 11-23-2006), 23464 fish (104.6 ± 17.1 g) from a same population, were stocked in the RS and the FTS. The fish number was controlled using a HELIOS40, Faivre® counter, 1.6% precision level. The stocking density was maintained close to 60 kg m⁻³ in the RS during RS₁, by random fish removal every other week. The

stocking density of the FTS was fixed according to the farm's management constraints. The flow of recirculated water in the RS was maximal during RS₁.

During RS₂ (from 11-23-2006 to 03-07-2007), 24053 fish (230 ± 8.7 g) from a same population were dispatched in the RS and the FTS, with an initial stocking density of 50 kg m⁻³. The stocking density was also maintained at 60 kg m⁻³ during RS₂, by random fish removal every other week. The flow of recirculated water in the RS was progressively decreased by adjusting the pump frequency.

In both systems, fish were manually fed twice a day. The daily feed ratio varied from 0.8 to 1.1% of the biomass according to feeding tables. The feed composition of the two Skretting® commercial diets used (2P and 3P, according to the fish weight) varied between 46% protein and 26% lipid and 45% protein and 28% lipid, respectively.

2.3. Measurements

2.3.1. Water quality monitoring

O₂ and temperature were continuously recorded in both systems with SEDIA® probes. The other parameters were monitored every other week. Total CO₂ was measured using an Oxyguard® portable analyser and total gaseous pressures with the 300 ETM tensionometer®.

Water samples were taken 4h after the morning meal, when the post-prandial pick was the highest (Kaushik, 1980; Dosdat, 1992, 2001). Total suspended solid (TSS) concentrations were determined after GF/C filtration (NFEN872) and dissolved elements were measured by spectrophotometry. Total ammonia nitrogen (TAN), nitrite nitrogen (NO₂-N), urea-N, orthophosphates (PO₄-P) were analysed using an Alliance Instruments Evolution II (NFT90015 and ISO 67771984F) (Benschneider and Robinson, 1952; Solorzano, 1969). Nitrate nitrogen (NO₃-N) was measured with a Technicon® Autoanalyzer II (Wood, 1970).

Water velocity was measured in the tanks using a FLO-MATE® electromagnetic sensor. Water circulation flow rates were calculated by integration of 21 water velocities measured in the wet section; every meter in width, 3 water velocities were measured in the water column (surface, middle and bottom).

Make up water renewal rates (expressed as m³.kg of feed distributed⁻¹ or m³.kg of fish produced⁻¹) and other system metrics were calculated, as the time required for make up water to exchange the entire system volume (T₁), the time required for recirculated water flow to exchange the rearing tank volume (T₂) and the volumetric fraction of water reused in the system (R):

$$T_1 (h) = V_S / q$$

$$T_2 (h) = V_p / Q$$

$$R (\text{unitless}) = Q / (Q + q)$$

With V_S = system volume (m³), q = RS make-up water flow rate (m³ h⁻¹), Q = RS recirculated water flow rate (m³ h⁻¹), V_p = rearing tank volume (m³).

Air flow rates were calculated by using the ideal gas law, inlet-outlet mass balance and the compressor characteristics (blower shaft power, motor speed, outlet temperature and associated curves from technical specifications) as follows:

$$P * V = n * R * T \quad \text{giving } P_{inlet} * V_{inlet} / T_{inlet} = P_{outlet} * V_{outlet} / T_{outlet}$$

where P = pressure of gas, V = volume of gas, n = number of moles of gas, R = universal gas constant and T = absolute temperature;

$$Q_{outlet} = Q_{inlet} * (P_{inlet} / P_{outlet}) * (T_{outlet} / T_{inlet})$$

where Q_{inlet}, Q_{outlet} = air inlet/outlet flow rates, P_{inlet}, P_{outlet} = air pressure at the compressor inlet and the air pressure measured at the compressor outlet (reading with a precision manometer), T_{inlet} = air temperature at the compressor inlet; T_{outlet} = air temperature at the compressor outlet. Electric consumption of the compressor was read on a totalising electric gauge.

The airlift oxygenation and degassing capacities were calculated with inlet-outlet mass balance of O₂ and CO₂ in the system (equations 6 and 7):

$$\text{Oxygenation yield (\% pass}^{-1}\text{)} = 100 * k / K$$

where $k \text{ (kg d}^{-1}\text{)} = (C_2 - C_1) * Q * 24 / 1000$

$K \text{ (kg d}^{-1}\text{)} = Q_a * 24 * O_2\% * 32 / 22.4$

with $k = O_2$ transfer (kg d⁻¹); $K = O_2$ quantity available in the air flow rate (kg d⁻¹); $C_1 = O_2$ concentration in water at the airlift inlet (mg l⁻¹); $C_2 = O_2$ concentration in water at the airlift outlet (mg l⁻¹); $Q =$ water flow rate passing in the airlift system (m³ h⁻¹); $Q_a =$ air flow rate (m³ h⁻¹); $O_2\% = O_2$ percentage in the air (21%). The airlift oxygenation yield was also expressed in g of O₂ per kWh, by using the electric consumption of the compressor.

$CO_2 \text{ degassing yield (\% pass}^{-1}\text{)} = 100 * ([CO_2]_{inlet} - [CO_2]_{outlet}) / [CO_2]_{inlet}$

with $[CO_2]_{inlet} = CO_2$ concentration in water at the airlift inlet (mg l⁻¹) and $[CO_2]_{outlet} = CO_2$ concentration in water at the airlift outlet (mg l⁻¹).

The TAN oxidation kinetic of the biofilter (R_b , equation 10) was deduced from the inlet-outlet TAN mass balances at the rearing system level (equation 8) and at the biofilter level (equation 9):

$[C_e * (Q_1 + q)] + [R_p * V_p] = C_i * (Q_1 + q)$

$[C_i * Q_1] = [R_b * V_b] + [C_e * Q_1]$

$R_b = [(C_i - C_e) * Q_1] * 24 / V_b$

with $R_b =$ TAN oxidation kinetic of the biofilter (g m⁻³ d⁻¹); $C_i =$ TAN inlet concentration in the biofilter (mg l⁻¹); $C_e =$ TAN outlet concentration (mg l⁻¹); $Q_1 =$ water flow rate passing in the biofilter (m³ h⁻¹), $q =$ RS make-up water flow rate (m³ h⁻¹), $R_p =$ TAN production kinetic of the fish (g m⁻³ d⁻¹), $V_b =$ biofilter volume (m³), $V_p =$ rearing tank volume (m³).

The TAN removal efficiency across the biofilter in a single pass was also calculated as follows:

$TAN \text{ removal efficiency (\% pass}^{-1}\text{)} = 100 * ([TAN]_{inlet} - [TAN]_{outlet}) / [TAN]_{inlet}$

with $[TAN]_{inlet} =$ TAN concentration in water at the biofilter inlet and $[TAN]_{outlet} =$ TAN concentration in water at the biofilter outlet.

The net change of total inorganic nitrogen (TAN, NO₂-N and NO₃-N) concentrations produced across the RS (outlet – inlet mass balance) was also calculated, in order to evaluate the water use intensity of the RS and a potential nitrate denitrification occurring into the biofilter.

The efficiency of the sedimentation system was calculated with inlet-outlet mass balance of TSS. Inlet TSS daily quantity was evaluated using the nutrient balance model developed by Papatryphon *et al.* (2005) giving the theoretical TSS excreted by the fish for a given quantity of feed distributed. Outlet TSS daily quantity was calculated using the weight of TSS retained by the cones for the same 24h period.

$TSS \text{ removal efficiency (\% d}^{-1}\text{)} = 100 * [TSS_{inlet} - TSS_{outlet}] / TSS_{inlet}$

$= 100 * [(TSS_{excreted}) - (TSS_{excreted} - TSS_{retained})] / TSS_{excreted}$

with $TSS_{excreted} =$ TSS excreted by the fish (kg d⁻¹) evaluated using the model developed by Papatryphon *et al.* (2005), $TSS_{retained} =$ TSS retained by the cones (kg d⁻¹) for the same 24 h period.

The RS and FTS waste fluxes were measured *in situ* with classical hydrobiological methods, based on water sampling and flow rate measurements (Roque d'orbcastel *et al.*, 2008) and calculated with the nutritional method, based on feed digestibility (Papatryphon *et al.*, 2005). The energy cost of the RS water treatment system (airlift and biofilter) was calculated with compressors' technical specifications and expressed in kWh per kg of fish produced during the whole experiment period and in € per kg of fish produced.

The global energy cost of the RS was calculated by summing all the costs of the system: make up water pumping, water treatment (sedimentation system pump, biofilter compressor), aeration system, feed distribution and fish handling and fuel and gas consumptions (Roque d'orbcastel *et al.*, 2009b).

2.3.2. Fish growth and mortality

Fish mortality in the two rearing systems was counted daily to evaluate the cumulative mortality rate over the entire study period. Fish growth was evaluated from fortnightly biometrics, by individual weighing of 100 fish, to calculate the specific growth rate (SGR) and

the thermal-unit growth coefficient (TGC), as follows (with W_i and W_f as the initial and final mean body weight of the fish, respectively) :

$$SGR = 100 * (\ln W_f - \ln W_i) / \text{number of days}$$

$$TGC = (W_f^{1/3} - W_i^{1/3}) * 100 / \text{sum degree day}$$

The Muller-Feuga (1998) growth prediction model was also used to correct the temperature effect.

The Food conversion ratio (FCR) was calculated from the total feed intake during a period divided by the total fish biomass gain obtained during this period. The global FCR of the two systems were calculated for the two experiments, 94 day and 106 day experiments; the global FCR were compared to the average FCR of the two systems calculated at each fortnightly period (corresponding to the biometric frequency).

Fish morphology was calculated with the Fulton condition factor (K) (W = mean body weight of the fish (g) and L = mean body length of the fish, at the fork (cm)):

$$K = W * 100 * L^{-3}$$

2.3.3. Statistical analysis

Water quality and biological differences between the RS and the FTS were tested using a one-way ANOVA with a fixed effect system during the whole 200 day period. The differences between the two systems were also compared for the RS_1 and RS_2 periods. Statistics were performed using XLstat®.

3. Results

3.1. Water flow rates and physico-chemical qualities

Table 1 presents water metrics (flow rates, renewal rates, ...) of the two systems. The make up water quality was roughly constant during the whole experiment, 9 m³ per kg of fish produced (Table 2). The make up water renewal rate of the RS was 7 times lower than in FTS.

The rearing water physico-chemical quality for the RS and the FTS are presented in tables 3 and 4.

The TSS average concentration was higher in the RS than in the FTS water, but without significant difference (due to the high variability of the results). On the contrary, some significant differences were observed on the dissolved N results, with TAN concentrations significantly lower in the RS and NO₂-N and NO₃-N significantly higher. Subsequently to the RS water flow rate decrease, water quality was not significantly degraded (Table 3).

Concerning the dissolved gas (Table 4), O₂ outlet concentration was significantly higher in the RS than in the FTS, and the CO₂ concentration was lower. In the RS, the pH value was higher, a constant N₂ over-saturation was observed, without change when the water flow rate was reduced (RS_2). The water temperature in the RS was more variable than in the FTS.

3.2. Water treatment system efficiency and waste quantification

Table 5 presents the RS water treatment system efficiency, under RS_1 and RS_2 conditions.

During the whole experiment (200 day period), the average airlift oxygenation capacity was 20.4 ± 12.4 g of O₂ m⁻³ of air, corresponding to 290 ± 177 g of O₂ per pass through the airlift. The airlift pumps released on average 392 g of O₂ kWh⁻¹ (maximum of 690 g of O₂ kWh⁻¹) corresponding to an energy yield of 2.4 ± 0.8 kWh kg⁻¹ of fish produced. No pure oxygen was used during the whole experiment (0 kg of O₂ kg⁻¹ of fish produced). The CO₂ degassing capacity of the airlift pumps was 23.3 ± 11.9 % per pass through the airlift. The water flow rate decrease had no effect on the oxygenation and degassing yields and reduced the airlift energy consumption by 0.7 kWh kg⁻¹ of fish produced (between RS_1 and RS_2).

The water flow rate decrease had no real effect on the sedimentation system efficiency ($P = 0.04$).

The TAN oxidation kinetic for the moving bed was $34.5 \pm 13.9 \text{ g m}^{-3}$ of media per day, corresponding to a TAN removal efficiency of $27.7 \pm 6.0\%$ per pass across the biofilter, with an average TAN inlet concentration of $0.27 \pm 0.05 \text{ mg l}^{-1}$ and an average $\text{NO}_2\text{-N}$ outlet concentration of $0.10 \pm 0.03 \text{ mg l}^{-1}$ (Table 6, Fig. 2). The water flow rate decrease had no significant effect on biofilter efficiency. The maximal TAN oxidation kinetic was 72.55 g m^{-3} of media per day.

The energy cost of the RS water treatment system was $2.49 \pm 0.05 \text{ kWh kg}^{-1}$ of fish produced. The global energy cost of the RS is 3.56 kWh kg^{-1} of fish produced in comparison with $1.00\text{-}1.72 \text{ kWh kg}^{-1}$ of fish produced in the FTS (according to the pumping level of inlet water). The electric cost of the two systems were 0.107 € kg^{-1} of fish produced and 0.052 € kg^{-1} of fish produced for the RS and the FTS respectively.

Table 7 presents the net change of inorganic nitrogen (TAN, $\text{NO}_2\text{-N}$ and $\text{NO}_3\text{-N}$) concentrations produced across the RS.

Waste production for the two systems is presented in Table 8. The waste evaluation showed TSS wastes fluxes 3 times lower in the RS than the FTS, TAN and $\text{PO}_4\text{-P}$ waste fluxes 6 times lower. On the contrary, $\text{NO}_2\text{-N}$ and $\text{NO}_3\text{-N}$ waste fluxes were higher in the RS waste than in FTS, by multiples of 2 and 6 respectively.

3.3. Fish performance

Table 9 presents the biological indexes in the two systems, for the two periods, RS_1 and RS_2 . During the first period, the global FCR of the RS was 0.84 and the global FCR of the FTS was 1.10, values similar to those calculated with the average FCR from 15 day periods (Table 9). During the second period, the global FCR of the RS and the FTS was 0.97.

RS₁ period results

No disease appeared in the two systems during the RS_1 period and the cumulative mortality rates were similar in the two systems (cumulative mortality rates of 0.1% over the entire study period). No significant differences were noted on the biomass increase between the RS and the FTS (Fig.3).

No significant differences were noted on the weight dispersion between the RS and the FTS (Variation coefficient of 17% in the RS and 19% in the FTS) and there was no evolution over time of these coefficients.

RS₂ period results

Fish were kept at 59 ± 7 and $60 \pm 8 \text{ kg.m}^{-3}$ in the RS and FTS respectively, and fed at 0.9% of biomass per day. No disease appeared during the RS_2 period as well, and cumulative mortality rates were similar in both systems (0.1%). No significant differences were noted on the biomass increase between the RS and the FTS (Fig.4).

The RS weight dispersion was a little lower than in the FTS, without variation over time (VC of 13.7% in the RS and 17.1% in the FTS at the end of the period, respectively).

Fish morphology was similar in the two systems, with Fulton's K index of 1.40 ± 0.05 in the RS and 1.41 ± 0.07 in the FTS.

4. Discussion

In both systems, the value of the water quality key parameters was kept close to the recommended values for salmonid aquaculture (Brett, 1979; Thurston et al., 1981; Pedersen, 1987; Fivelstad et al., 1993; Jobling, 1994; Heinen et al., 1996; US EPA, 1998; Fivelstad et al., 1999, 2003; Neori et al., 2004; Colt, 2006; Crab et al., 2007): the outlet O₂ concentration was always above 6 mg l⁻¹ and the TAN concentration lower than 1 mg l⁻¹. In our RS, the make up water renewal rate was around 9 m³ per kg of fish produced. Summerfelt et al. (2004a) reported make up water needs around 13 m³ per kg of fish produced in a partial

reuse system without biofilter but with a high average TAN concentration of $2.7 \pm 0.07 \text{ mg l}^{-1}$. In this system, to keep the TAN concentration under the recommended value of $1\text{-}1.5 \text{ mg l}^{-1}$ (Thurston *et al.*, 1981; US EPA, 1998; Neori *et al.*, 2004; Colt, 2006; Crab *et al.*, 2007) would necessitate $23\text{-}24 \text{ m}^3$ per kg of fish produced (around 20-25% of the water needs of current FTS), which could be an economic option in some specific situations. In our RS, the biofilter activity resulted in lower TAN concentrations, higher nitrite and nitrate concentrations than in the FTS; the nitrite concentration was close to the recommended threshold ($0.15 \pm 0.07 \text{ mg l}^{-1}$). In the RS, the CO_2 concentration was always below 10 mg l^{-1} , when it was above the $10\text{-}20 \text{ mg l}^{-1}$ (recommended values after Heinen *et al.*, 1996; Fivelstad *et al.*, 1999; 2003) in the FTS, due to the airlift stripping system. Consequently, the pH was higher. The major potential problem in the RS was a chronic over-saturation of N_2 , with a concentration always above the toxicity threshold of 105% (Hussenot and Leclercq, 1987) which was due to the depth of air injection (Belaud, 1996; Blancheton *et al.*, 2006). This over-saturation had no apparent effect on trout performance and no gas bubble disease was observed, but it may be a problem for more vulnerable fish and could require reduction of the air injection depth. A compromise has to be found between a sufficient depth for increasing oxygenation, CO_2 degassing and water circulation efficiency, and a lower depth for over-saturation limitation.

When the water flow rate was decreased in the RS (corresponding to a water velocity of 2.67 cm s^{-1} , equivalent to the water velocity in the FTS) the water quality was not significantly altered. This can be explained by the biofilter efficiency and the airlift O_2 and CO_2 exchange capacity. With the water flow rate decrease, 0.7 kWh kg^{-1} of fish produced were saved. In the RS, the energy consumption of 3.56 kWh kg^{-1} of fish produced (69.9% allocated to the water treatment system) is higher than the Danish system reference (1.9 to 2.3 kWh kg^{-1} according to Lareau *et al.*, 2004) and can be improved. The airlift oxygenation and CO_2 degassing capacities were constant during the whole experiment, whatever the water flow rate. The oxygenation capacity was $392 \pm 132 \text{ g O}_2 \text{ kWh}^{-1}$ whereas Mozes and Conijeski (2004) found more than $500 \text{ g O}_2 \text{ kWh}^{-1}$, which can be explained by a high O_2 concentration at the inlet of the airlift: as described in the Fick diffusion law, the gas transfer depends on the O_2 and CO_2 water tension before the airlift. The airlift system could be optimised by testing other air flow rates and/or diffusion systems and/or injection depths, in order to define the economical and technical optimum. The sedimentation system showed a good but highly variable efficiency ($60 \pm 28 \%$). However, the remaining suspended solids are circulating and degraded into the system, with the risk of undesirable sedimentation areas and water quality degradation. An additional filtration treatment could contribute to maintaining an optimal water quality at high standing stocks without high additional head loss.

The biofilter efficiency ($34 \pm 14 \text{ g TAN m}^{-3} \text{ d}^{-1}$) was relatively low along the experiment. As O_2 and pH were not limiting in the RS, $7.4 \pm 1.4 \text{ mg l}^{-1}$ and 7.5 ± 0.3 respectively, the low efficiency could be explained by other factors, cumulative or not, such as the low TAN concentration ($0.27 \pm 0.00 \text{ mg l}^{-1}$) and the organic load (Rusten *et al.*, 2006). As no backwash was planned during the experiment, an increase of the organic load into the biofilter resulting in semi-anaerobic areas being established (Olsen, 1981 ; Diab and Shilo, 1988; Van Rijn and Rivera, 1990) was probably the reason of this low efficiency (Chen *et al.*, 2006; Michaud *et al.*, 2006). The biofilter efficiency could be improved by backwashing the packing media.

During the whole experiment, no pathologies were detected and the cumulative mortality rates were similar to the usual data of the farm: 0.1% in the two systems. As the farm is an area "exempted of the mean salmonid diseases", no preventive treatments were applied on the rainbow trout.

The growth performance of the rainbow trout was similar in the RS and the FTS, with a slightly lower weight dispersion in the RS.

The FCR of the RS ($0.83\text{-}0.84$ for RS1 and $0.82\text{-}0.97$ for RS2) were close to the reference farm FCR (best results) for the same weight categories: 0.82 for $100\text{-}350\text{g}$ fish (RS1) and 0.93 for $230\text{-}700\text{g}$ fish (RS2). The FCR obtained in the RS were better than those of the FTS, especially during the first period ($1.06\text{-}1.1$). Given that growth was similar for the first period in the two systems, this difference in FCR could be explained by potential feed losses. Even if the feed distribution and registration were managed by the same operator in the two

systems, it is difficult to perfectly control the uneaten feed in batches of fish individuated in a large raceway production tank.

There were no significant effects of the water flow rate decrease on fish performance. In the RS, the minimal water flow rate tested was still higher (twice) than the FTS flow rate. During this RS₂ period, the water treatment system, especially aeration, was sized in order to ensure the usual trout performance of the farm and a correct water quality.

It would be worth testing the RS on more sensitive species as arctic char or brook trout (Wallace *et al.*, 1988 ; Jorgensen *et al.*, 1993).

Conclusion

Rainbow trout growth performance between 100 and 700 g was similar in a pilot scale recirculating system (70 m³) to a control in regular flow through system. No pathologies were observed, even at the extreme temperatures reached (from 9 to 23°C). In comparison with the Danish recommendation, the RS presents a large improvement potential (pumping airlift system, biofilter and sedimentation area management) which is still necessary to ensure an industrial development of the system in French climatic conditions.

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Figures

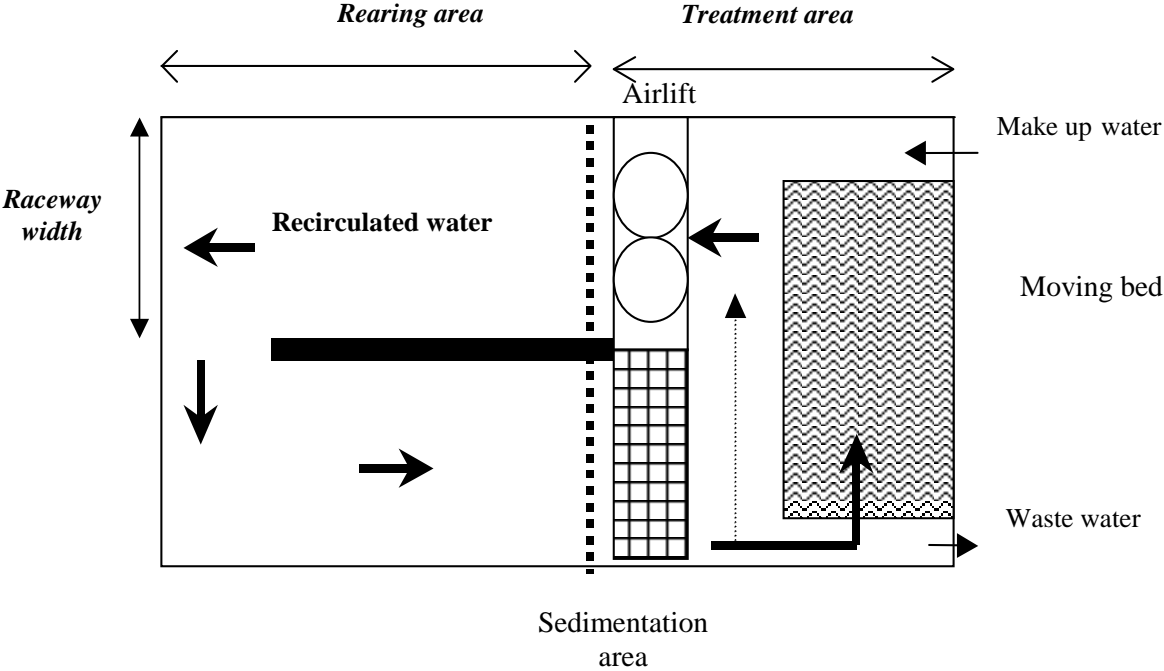


Figure 1. The recirculating system (RS) (Roque d'Orbcastel *et al.*, submitted)

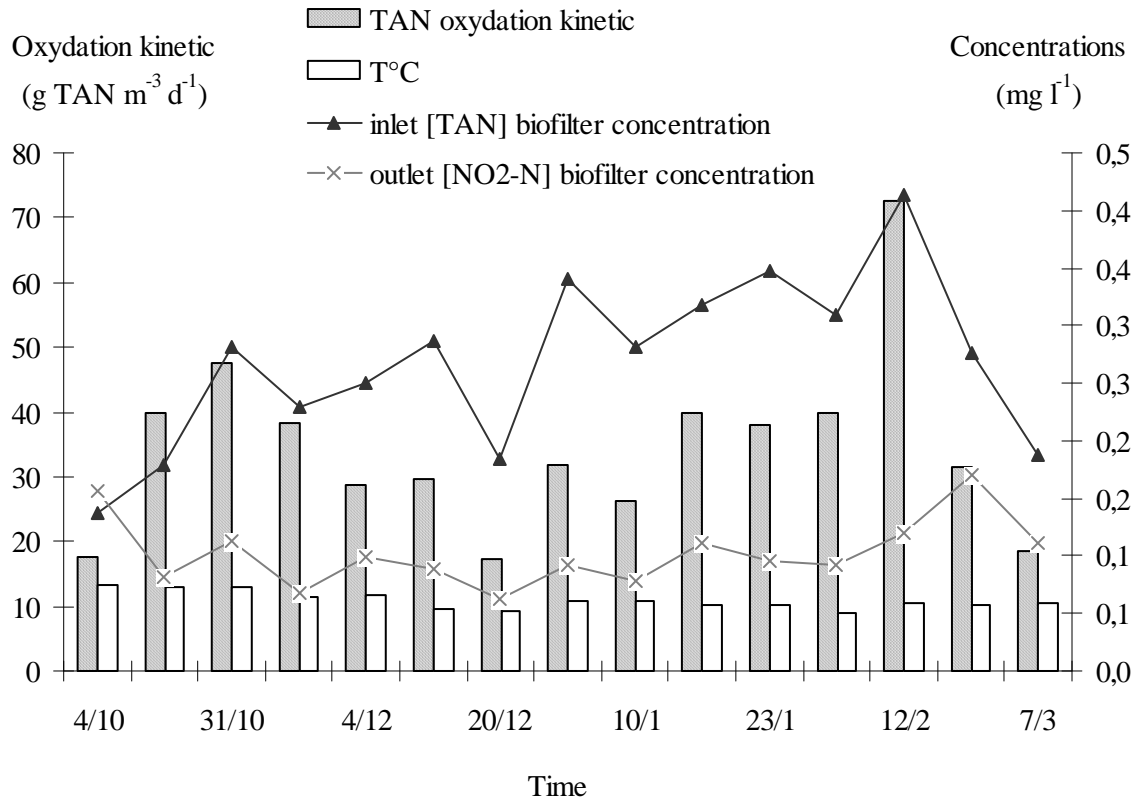


Figure 2. TAN oxidation kinetic of the biofilter, inlet TAN concentration and residual [NO₂-N] concentration over time.

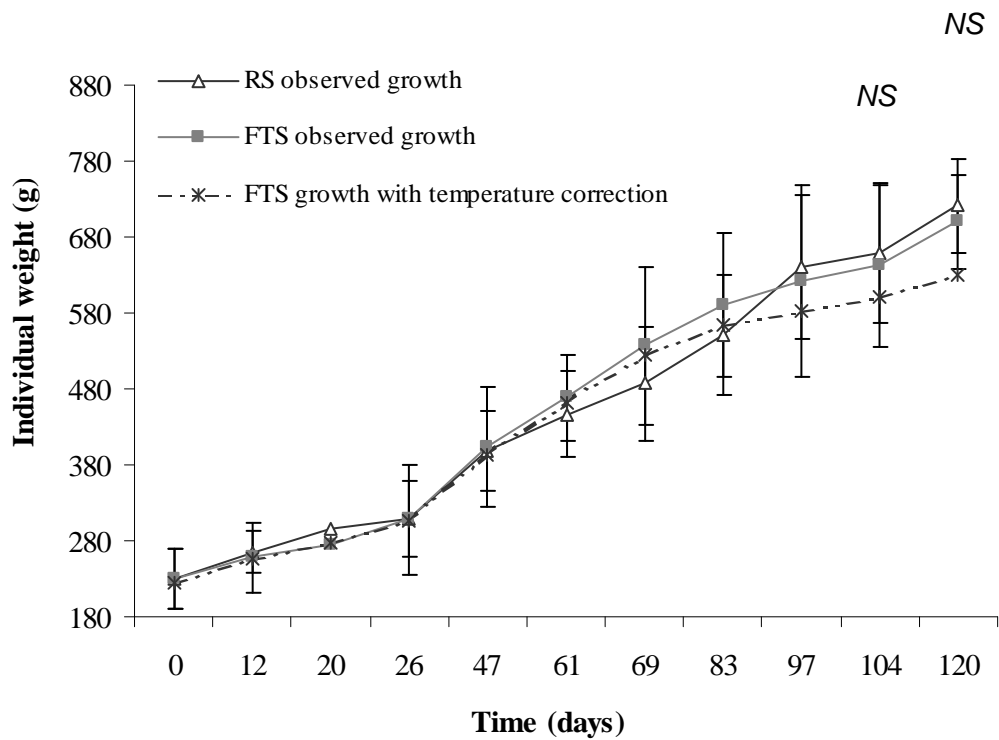


Figure 3. Changes over time in individual weight (mean \pm SE) in RS (RS₁ period) and FTS. Statistical results are given for RS and FTS; NS, non significant difference ($P > 0.05$); *, significant difference ($P < 0.05$).

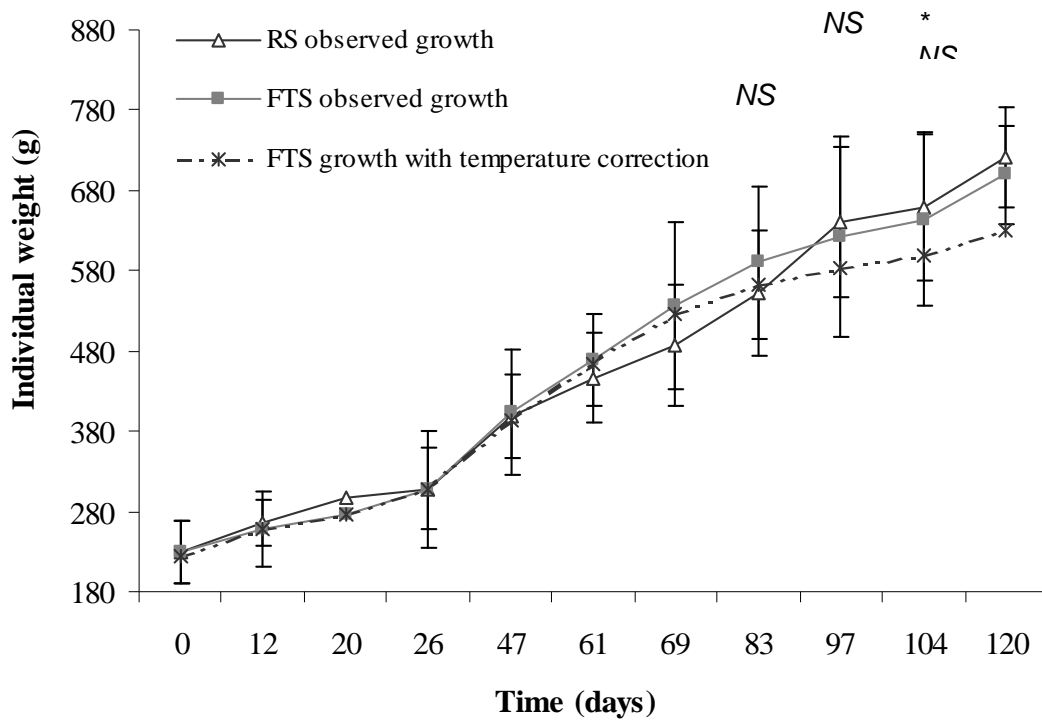


Figure 4. Changes over time in individual weight (mean \pm SE) in RS (RS₂ period) and FTS. Statistical results are given for RS and FTS; NS, non significant difference ($P > 0.05$); significant difference *, $P < 0.05$.

Tables

Table 1. System metrics: make up water renewal rate and flow rate (r , q), water circulation flow rate (Q), time required for make up water to exchange the system volume (T_1), time required for recirculated water flow to exchange the rearing volume (T_2) and volumetric fraction of water reused in the system (R); air flow rates and airlift compressor (SF 700 / 1PC) characteristics.

Parameters / metrics	RS ₁ period	RS ₂ period	RS average value (whole experiment)	FTS average value (whole experiment)
Motor speed (round min ⁻¹) 1)	2687	2015	2350	
Frequency (Hz)	40	30	35	
Air flow rate (m ³ .h ⁻¹)	88	60	71 \pm 17	
Water flow rate Q (m ³ .h ⁻¹) 1)a	1175 \pm 207	870 \pm 94	913 \pm 171	309 \pm 98
r (m ³ .kg of feed ⁻¹)	9 \pm 3	8 \pm 1	9 \pm 2	58 \pm 10
r (m ³ .kg of fish produced ⁻¹)	12	7	9	63

1)				
q (m ³ .h ⁻¹)	17	12	14	309
T1 (h)	11	17	14	From 0.03 to 0.15 ^b
T2 (h)	0.06	0.08	0.08	= T1
R	0.99	0.99	0.98	

^a: including make-up water flow rate

^b: according to the FTS volume which varied with the commercial constraints of the farm (45 m³ for the first period and 10 m³ for the second period)

Table 2. Average make up water quality concentrations (mg l⁻¹) (N=18)

	pH	T°C	O ₂	TSS	TAN	PO ₄ -P	Urea-N	NO ₂ -N	NO ₃ -N
Mean value	7.3	11.9	8.3	0.0	0.0	0.01	0.01	0.00	7.37
SD	0.4	1.1	1.1	0.0	0.0	0.03	0.01	0.00	1.07

Table 3. Water physico-chemical quality of the two rearing systems (NS, non significant difference; significant difference *, $P < 0.05$; ***, $P < 0.001$).

Period	N° days	Concentrations in mg.l ⁻¹					
		TSS	TAN	NO ₂ -N	NO ₃ -N	Urea-N	PO ₄ -P
RS (N = 18)	200 d	7.3±7.1	0.29±0.09	0.11±0.05	8.56±0.99	0.07±0.02	0.04±0.03
FTS (N = 13)		3.9±2.7	0.89±0.08	0.02±0.00	7.51±0.70	0.13±0.01	0.05±0.01
<i>P</i>		NS	***	***	***	***	NS
RS ₁ (N = 7)	94 d	4.8±1.8	0.26±0.14	0.13±0.10	8.06±0.99	0.06±0.02	0.03±0.03
RS ₂ (N = 11)	106 d	8.0±7.9	0.29±0.07	0.10±0.03	8.68±0.96	0.07±0.02	0.04±0.03
<i>P</i>		NS	NS	NS	NS	NS	NS

Table 4. Gas concentration, pH and temperature of the rearing waters (NS, non significant difference; significant difference *, $P < 0.05$; ***, $P < 0.001$).

Period	N° days	pH	T (°C)	O ₂ outlet	CO ₂	N ₂ saturation (%)
				concentration (mg l ⁻¹)	concentration (mg l ⁻¹)	
RS	200 d	7.36 ± 0.21	11.2 ± 1.4	7.94 ± 1.1	8.5 ± 2.6	107.5 ± 2.5
FTS		6.86 ± 0.32	11.6 ± 0.5	6.62 ± 0.8	18.8 ± 4.2	< 100
<i>P</i>		***	***	***	***	***
RS ₁	94 d	7.35 ± 0.17	12.6 ± 0.8	7.97 ± 1.01	9.0 ± 2.8	107.1 ± 2.4
RS ₂	106 d	7.36 ± 0.23	10.2 ± 0.7	7.93 ± 1.11	8.3 ± 1.6	108.5 ± 2.1
<i>P</i>		NS	***	NS	NS	NS

Table 5. Water treatment system efficiency, under a maximal water recirculation (period RS₁) and water recirculation decrease (period RS₂).

Period	Nb days	Oxygenation	Oxygenation	[CO ₂] _{inlet}	[CO ₂] _{outlet}	CO ₂	TSS
		yield (% pass ⁻¹)	yield (g of O ₂ kWh ⁻¹)	(mg l ⁻¹)	(mg l ⁻¹)	degassing yield (% pass ⁻¹)	removal rate (% day ⁻¹)
RS	200	7.4 ± 6.4	392 ± 132	8.6 ± 2.5	6.7 ± 2.3	23.3 ± 11.9	59.6 ± 27.7
RS ₁	94	6.8 ± 7.6	459 ± 200	8.8 ± 1.2	7.0 ± 1.7	21.4 ± 12.1	40 ± 18.5
RS ₂	106	6.3 ± 7.1	342 ± 21	8.4 ± 3.6	6.3 ± 3.0	25.6 ± 12.7	80 ± 11.9
<i>P</i>		<i>NS</i>	<i>NS</i>	<i>NS</i>	<i>NS</i>	<i>NS</i>	*

Table 6. TAN inlet and outlet concentrations, NO₂-N residual concentration, TAN removed per single pass and TAN oxidation kinetic of the biofilter, under (1) maximal recirculation condition (RS₁), (2) decrease recirculation condition (RS₂) and (3) average conditions of the 200 day experiment. Biofilter is working with 11 m³ of air injected h⁻¹ m⁻³ of media

Period	N° days	TAN removal		NO ₂ -N residual concentration (mg l ⁻¹)	TAN removal		Oxidation kinetic (g of TAN m ⁻³ of media d ⁻¹)
		Inlet TAN concentration (mg l ⁻¹)	Outlet TAN concentration (mg l ⁻¹)		efficiency of the biofilter per single pass (g pass ⁻¹)	efficiency of the biofilter (% TAN removed pass ⁻¹)	
RS	200	0.27 ± 0.05	0.19 ± 0.05	0.10 ± 0.03	8.6 ± 3.0	27.7 ± 6.0	34.5 ± 13.9
RS ₁	94	0.21 ± 0.06	0.14 ± 0.04	0.10 ± 0.04	8.0 ± 2.9	33.2 ± 7.5	35.9 ± 12.8
RS ₂	106	0.29 ± 0.07	0.21 ± 0.05	0.10 ± 0.03	8.8 ± 3.0	26.3 ± 4.5	34.3 ± 14.2
<i>P</i>		<i>NS</i>	<i>NS</i>	<i>NS</i>	<i>NS</i>	<i>NS</i>	<i>NS</i>

Table 7. Net change of inorganic nitrogen (TAN, NO₂-N and NO₃-N) concentrations produced across the RS (outlet – inlet mass balance).

Period	Inlet concentrations (mg l ⁻¹)			Outlet concentrations (mg l ⁻¹)			Outlet – inlet mass balance (mg l ⁻¹)
	TAN	NO ₂ -N	NO ₃ -N	TAN	NO ₂ -N	NO ₃ -N	
RS ₁	0.0	0.0	7.60 ± 0.61	0.27 ± 0.12	0.22 ± 0.17	8.81 ± 0.77	1.69
RS ₂	0.0	0.0	7.44 ± 0.76	0.28 ± 0.07	0.11 ± 0.03	9.45 ± 0.92	2.44

Table 8. Waste fluxes of the two systems, measured with the hydrobiological method and calculated with the nutritional method (nm = non measured parameters)

	RS measured waste fluxes (200d average)	FTS measured waste fluxes	RS and FTS calculated waste fluxes
	g kg ⁻¹ feed d ⁻¹	g kg ⁻¹ feed d ⁻¹	g kg ⁻¹ feed d ⁻¹
Method	Hydrobiological	Hydrobiological	Nutritional
TSS	68.6 ± 48.4	226.2 ± 117.9	147.0 ± 0.2
Total nitrogen	Nm	38.5 ± 7.1	42.6 ± 0.4
TAN	3.6 ± 3.4	22.5 ± 5.3	28.3 ± 0.3
Urea-N	0.8 ± 0.7	7.6 ± 1.8	nm
NO ₂ - N	1.7 ± 2.0	0.8 ± 0.1	nm
NO ₃ - N	91.9 ± 56.8	15.8 ± 15.1	nm
Total phosphorus	Nm	9.7 ± 2.5	4.5 ± 0.1
PO ₄ - P	0.5 ± 0.8	2.8 ± 0.1	nm

Table 9. Biological indexes in the RS with a maximal recirculation (RS₁) and a reduced recirculation (RS₂) in comparison with the FTS indexes (NS: non significant difference, $P > 0.05$).

Period	System	Stocking density (kg.m ⁻³)	Cumulative mortality rate over the period (%)	SGR (%)	TGC	FCR
From 23.08.06 to 23.11.06	RS ₁	71	0.2	1.45	0.22	0.83
	FTS	33	0.1	1.15	0.19	1.06
	<i>P</i>		<i>NS</i>	<i>NS</i>	<i>NS</i>	<i>NS</i>
From 23.11.06 to 06.03.07	RS ₂	59	0.1	1.26	0.21	0.82
	FTS	60	0.1	1.24	0.21	0.94
	<i>P</i>		<i>NS</i>	<i>NS</i>	<i>NS</i>	<i>NS</i>